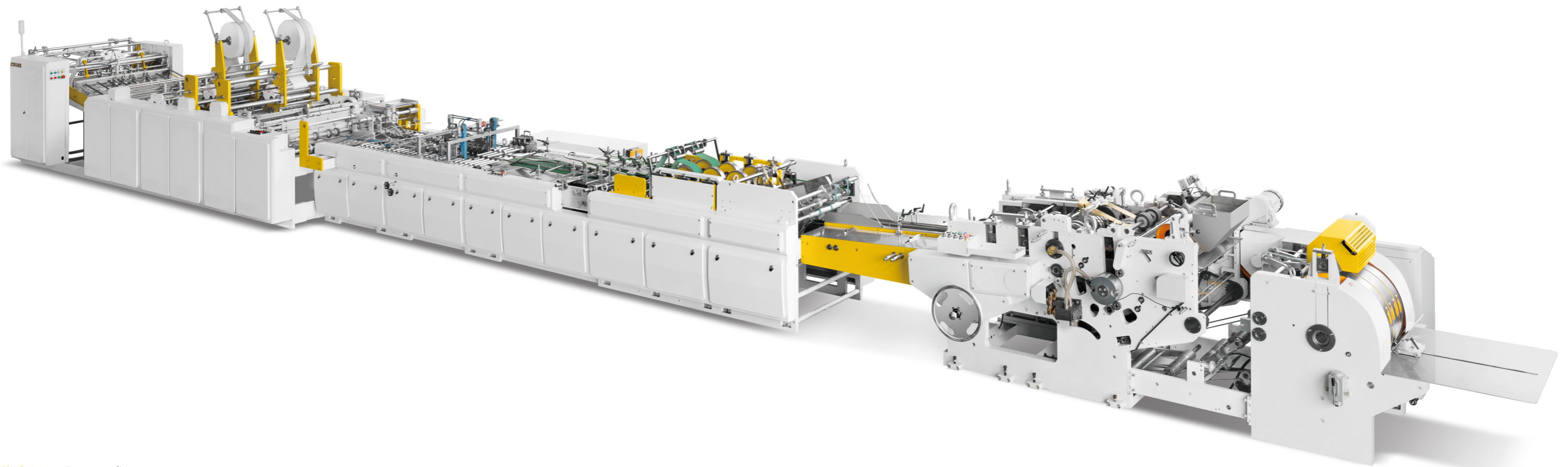


T 系列

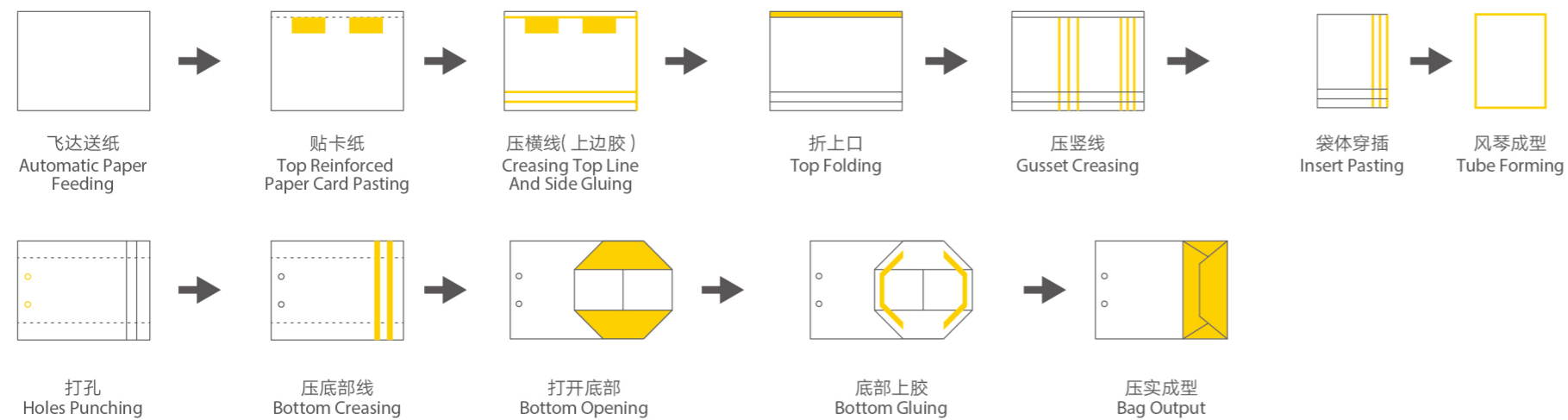
Series 自动纸袋机

220T/350T/450T

Automatic Paper Bag Making Machine Function With Top Reinforce
Paper Card Pasting And Top Folding And Hole Punching



工艺流程图 Process flowa



T 系列

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主要技术参数 Main Technical Parameters

型号 Model	KL-220T	KL-350T	KL-450T
袋面宽度 Paper Bag Width	110-240mm/4.33-9.44 inch	180-350mm/7.09-13.78 inch	220-450mm/8.66-17.72 inch
原纸宽度 Paper Sheet Width	380-700mm/14.96-27.56inch	530-1040mm/20.87-40.94 inch	600-1240mm/23.62-48.82 inch
原纸长度 Paper Sheet Length	240-440mm/9.44-17.32inch	290-600mm/11.42-23.62 inch	320-600mm/12.60-23.62 inch
A.牛皮纸 克重 B.铜版纸+PP覆膜 克重 C.白卡纸+PP覆膜 克重 D.灰版纸+PP覆膜 克重 建议纸张200克以上需模切	A .White / Brown Kraft Paper : 100-200g / m ² B. Art Paper + PP Laminating : 120-230g / m ² (Recommend that paper thickness above 200gsm die cutting before operation)	A .White / Brown Kraft Paper : 120-200g / m ² B. Art Paper + PP Laminating : 120-230g / m ² C. White Cardboard + PP Laminating : 150-250g / m ² D .Grey Paperboard + PP Laminating : 150-300g / m ² (Recommend that paper thickness above 200gsm die cutting before operation)	
胶水类型 Glue Type	水性胶、热熔胶系统	Water Glue/Hot Glue System	
贴片纸卷直径 Top Reinforce Paper Roll Diameter	φ600mm	φ600 mm	φ600mm
贴片纸卷克重 Top Reinforce Roll Paper Weight	100-350g/m ²	100-350g/m ²	150-350g/m ²
贴片纸卷宽度 Top Reinforce Roll Paper Width	90-220mm/3.94-9.06 inch	170-340mm/6.69-13.39 inch	210-350mm/8.27-16.93 inch
贴片切断长度 Top Reinforce Paper Cutting Length	20-50mm/0.79-1.97 inch	20-50mm/0.79-1.97 inch	20-50mm/0.79-1.97 inch
风琴高度 Paper Bag Bottom/gusset	60-120mm/2.36-4.72 inch	70-150mm/2.76-5.91 inch	80-170mm/3.15-6.69 inch
打孔孔距 Punching Hole Spacing	60mm、100mm/2.36 inch、3.94 inch	80mm、120mm/3.15 inch、4.72 inch	100mm、140mm/3.94 inch、5.51 inch
冲孔大小 Punching Hole Diameter	注：（打孔孔距可根据实际需要定制，以上为标配孔距）	φ4mm、φ5mm、φ6mm/0.16 inch、0.20 inch、0.24 inch	
	Note : Above punching hole spacing are our standard parameters , which can be customized according to client ' s requirement		
生产速度 Working Speed	50-85pcs/min	40-75 pcs/min	40-75 pcs/min
设备总功率 Total Power	18KW 380V 50HZ with 4wires 3phases	18KW 380V 50HZ with 4wires 3phases	20KW 380V 50HZ with 4wires 3phases
总重量 Machine Weight	13T	14T	15T
外型尺寸(长x宽x高) Dimension(L × W × H)	16000 × 1930 × 2900mm	16000 × 1930 × 2900mm	16300 × 2100 × 2900mm

注：工作速度由于纸张、纸克重、印刷效果、是否覆膜、胶水种类、纸张尺寸、气候以及作业车间环境不同而有所差异。

Note : The working speed varies with the paper type , paper weight , paper size , paper laminating or not , paper printing quality ,glue quality , air temperature and workshop environment .