

# KL-50D 自动折底机

Automatic Paper Bag Bottom Folding Machine

## Main Technical Parameters

### 主要参数

**袋面宽度** Paper Bag Width  
200-450mm/7.87-17.72 inch

**成筒高度** Paper Tube Length  
290-600mm/11.42-23.62 inch

**纸张克重** Paper Types/Paper Weight  
A. 牛皮纸Kraft Paper: 100-300g/m<sup>2</sup>  
B. 铜版纸+PP腹膜Art Paper + Laminated PP Film: 120-300g/m<sup>2</sup>  
C. 白卡纸+PP腹膜White Cardboard+ Laminated PP Film: 150-250g/m<sup>2</sup>  
D. 灰板纸+PP腹膜Grey Paperboard+ Laminated PP Film: 150-300g/m<sup>2</sup>

**胶水类型** Glue Type  
水性胶Water Glue

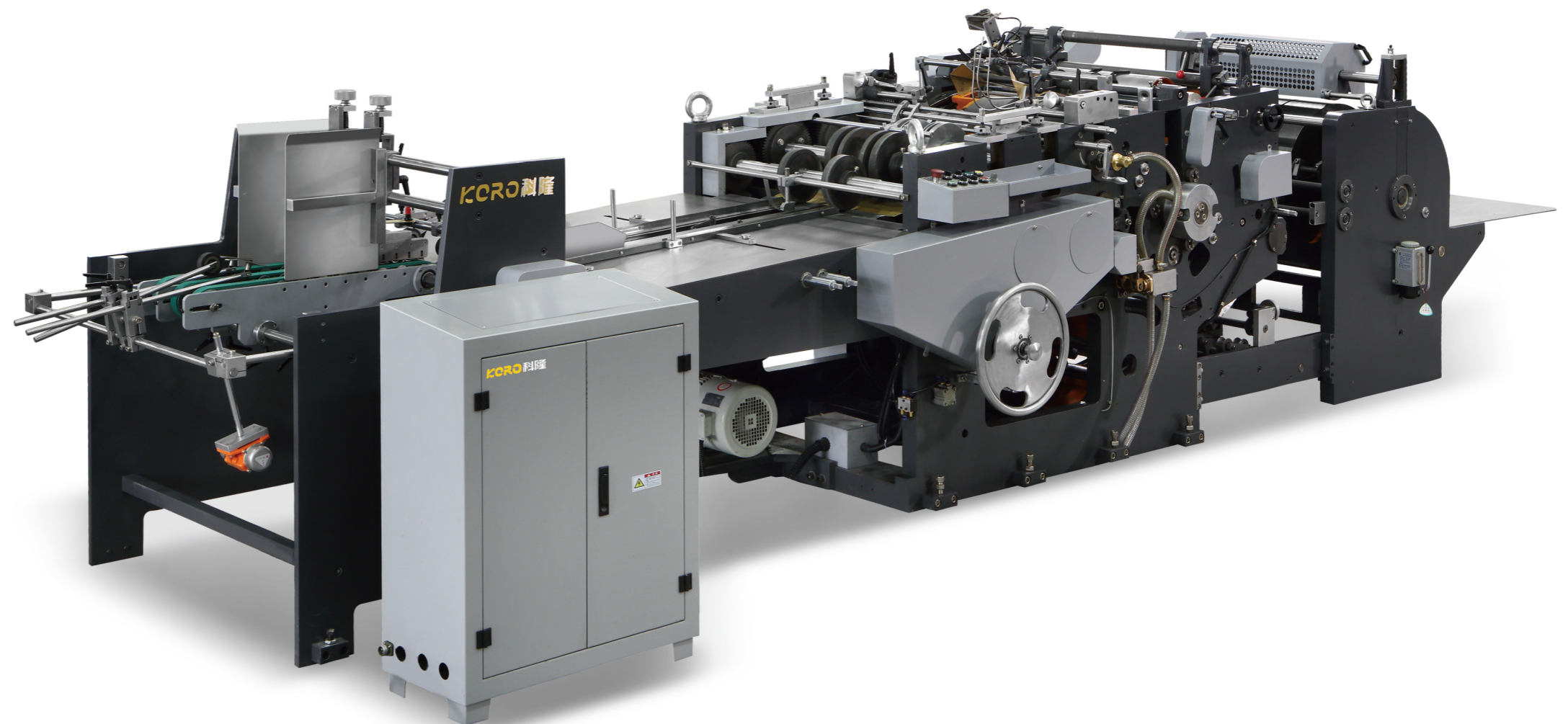
**生产速度** Working Speed  
40-70 pcs/min

**风琴高度** Paper Bag Bottom/Gusset  
70-170mm/2.75-6.69 inch

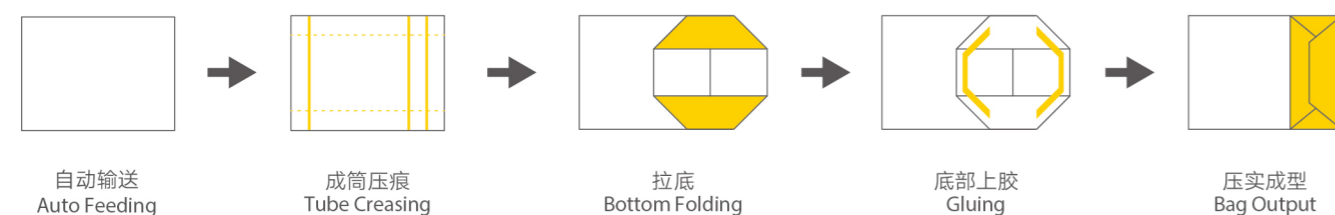
**设备总功率** Total Power  
5KW 380V 50HZ with 4wires 3phases

**总重量** Machine Weight  
5T

**外型尺寸** Machine Dimension (长x宽x高) (LxWxH)  
5500 × 1500 × 1600mm



## 工艺流程图 Process flow



注：机械速度由于纸质、克重范围、印刷效果、是否贴合 PP 膜、粘合剂质量、纸张尺寸、气候以及作业车间环境不同而有所差异

**Note :** Production speed depends on the different paper types, paper thickness, paper size, printing process, glue types, with PP laminated or not, weather conditions and working environment.